# ICE MACHINES





#### **PATKOL** - Tube Ice Machine

#### STANDARD FEATURES

- All sizes Cyl Ice makers 1.5 to 120 tons/day
- Tropicalized design with guarantee capacity at 86° F make up water
- Sturdy long service life
- Insulated freezer cold room not required
- Extra liquid trap vessel not required
- Near straight cut ice cube
- Available with ASME U Stamp Certificate
- Rugged design and suitable for tropical climate
- Ammonia refrigerant (freon model available)
- Simple and reliable operation

#### **OPTIONS**

- Stainless steel ice bin with auger
- PLC remote control panel
- Special cutter for crushed ice
- Supply with Compressor complete package and high side units

Unit		Millir	neter			ch	h	
Ice size	16	22	35	38	5/8"	7/8"	13/8"	11/2"
Tube size	19.05	25.4	38.1	41	3/4"	1	11/2"	15/8"

Models A			C* (Tube Size)				D	-
	A	В	Sir	- 1	1/12	15/15	D	E
PK-10A	5' 107/8"	5' 10 <sup>7</sup> /8"	18' 94/8"	18' 94/8"	20' 117/8"	20' 117/8-	5' 9 <sup>5</sup> /8"	6' 86/8
PK-20A	6' 6 <sup>6</sup> /a-	6' 6 <sup>6</sup> /8"	20' 4/8-	20' 4/8"	22' 1/8"	22' 1/8-	6' 114/8"	6' 117/8
PK-30A	7' 5/8"	7.5/8.	20' 83/8"	20' 83/8"	22' 8-	22' 8"	7' 104/8"	7' 53/8'
PK-50A	7' 5/8"	7' 5/8"	23' 5"	23' 5"	25' 45/8	28' 41/8"	9' 92/8"	9' 33/8

Unit in feet

	6	C' (Tube Size)				D	E
A	АВ	19.05 mm	25.4 mm	38-7 mm	41 mm	U	-
1,800	1,800	5,730	5,730	6,400	6,400	1,770	2,050
2,000	2,000	6,110	6,110	6,710	6,710	2,120	2,130
2,150	2,150	6,310	6,310	6,910	6,910	2,400	2,270
2,150	2,150	7,140	7,140	7,740	8,640	2,980	2,830
֡	2,000 2,150	1,800 1,800 2,000 2,000 2,150 2,150	1,800 1,800 5,730 2,000 2,000 6,110 2,150 2,150 6,310	A B 14.05 mm 25.4 mm  1,800 1,800 5,730 5,730  2,000 2,000 6,110 6,110  2,150 2,150 6,310 6,310	A B 18.05 mm 25.4 mm 38.1 mm 1,800 1,800 5,730 5,730 6,400 2,000 2,000 6,110 6,110 6,710 2,150 2,150 6,310 6,310 6,910	A B 19.05 mm 25.4 mm 38.1 mm 41 mm 1,800 1,800 5,730 5,730 6,400 6,400 2,000 2,000 6,110 6,110 6,710 6,710 2,150 2,150 6,310 6,310 6,910 6,910	A B 19.05 mm 25.4 mm 36.1 mm 41 mm D 1,800 1,800 5,730 5,730 6,400 6,400 1,770 2,000 2,000 6,110 6,110 6,710 6,710 2,120 2,150 2,150 6,310 6,310 6,910 6,910 2,400







### PATKOL - Máquina de tubo cilíndrico para hielo

#### CARACTERÍSTICAS ESTÁNDAR

- Diseño robusto y ade cuado para el clima tropical y con un manejo sencillo y fiable
- Cortadora de acero inoxidable con diseño óptimo para el moldeado del hielo y de fácil mantenimiento
- Funciona con agua complementa ria a temperatura elevada (no esnecesario el uso de un enfr iador de agua)
- Se puede instalar en temperatura ambiental, no siendo necesaria la instalación dentro de una cámara frigorifica
- Aislamiento y con revestimiento en hoja de acero inoxidable
- Package delivered complete with service platform
- Refrigerante de amoniaco (modelo de freón disponible)
- Disponible con el sello U de la Asociación Americana de Ingenieros Mecánicos (ASME, por sus siglas en Inglés

Unida		Milim	etros		adas			
Hielo	16	22	35	38	5/8"	7/8"	13/8"	11/2"
Tubo cilíndrico	19.05	25.4	38.1	41	3/4"	1	11/2"	15/8"

Mandalana	Α	В	C	C (Tamaño del tubo cilíndrico)				E
Modelos	A		3/4"	19-	11/2"	15/8	D.	5
PK-10AL	5' 107/8"	5' 107/8"	20' 91/2"	20' 91/2"	22' 91/8-	22' 91/8"	6' 97/8"	6' 111/4
PK-20AL	6' 63/4"	6' 63/4"	20' 117/8-	20' 117/8"	22' 113/8"	22' 11 <sup>3</sup> /8"	7' 73/8"	7' 13/4"
PK-20/25AEL	6' 63/4"	6' 63/4-	N/A	N/A	18' 8 <sup>3</sup> /8"	18' 8 <sup>3</sup> /8-	7' 73/8"	7' 13/4"
PK-30AL	7' 5/8"	7' 5/8"	21' 77/8-	21' 77/8"	23' 95/8"	23' 95/8"	8' 31/8"	7' 75/8"
PK-35AL	7' 5/8"	7' 5/8"	N/A	N/A	26' 91/2"	26' 91/2"	8' 31/8"	7' 75/8"
PK-50AL	7' 5/8"	7' 5/8"	24' 23/8-	27' 107/8"	29' 105/8"	29' 10 <sup>5</sup> /8-	10' 15/8"	9' 51/8"
PK-60/70AL	7' 5/8"	7' 5/8"	N/A	27' 107/8"	30' 83/8-	30' 43/8"	10' 47/8"	9' 51/8-

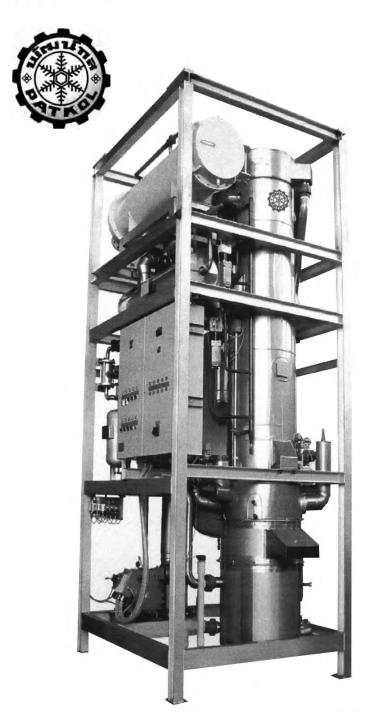
Medidas en pies

Manager .		-	C (Tamaño del tubo cilindrico)				D	-
Modelos	Α	В	19.05 mm	25.4 mm	38 1 mm	41 mm	L.	E
PK-10AL	1,800	1,800	6,340	6,340	6,940	6,940	2,080	2,115
PK-20AL	2,000	2,000	6,400	6,400	6,995	6,995	2,320	2,180
PK-20/25AEL	2,000	2,000	N/A	N/A	5,700	5,700	2,320	2,180
PK-30AL	2,150	2,150	6,600	6,600	7,255	7,255	2,520	2,328
PK-35AL	2,150	2,150	N/A	N/A	8,165	8,165	2,520	2,328
PK-50AL	2,150	2,150	7,375	8,510	9,110	9,110	3,089	2,875
PK-60/70AL	2,150	2,150	N/A	8,510	9,360	9,255	3,173	2,875
							Madidae	on millmot

#### **OPCIONES**

- Deposito para hielo de acero inoxidable
- con una barrena PLC de mando a distancia
- Cortadora especial para triturar el hielo
- Incluye compresor y unidades laterales elevadas

# ICE MACHINES



#### PATKOL TUBE Ice Machine

(Model PKU-10FU)

Self-contained Unit

#### STANDARD FEATURES

- More capacity due to tropicalized design
- Large freezer, high COP resulted in low production cost
- Give good ice shape due to better cutting with small hole

#### **OPTIONS**

- Stainless steel casing frame
- Ice bin with screw conveyor
- PLC system
- ASME U-stamp certificate
- Special cutter for crushed ice
- Evaporative condenser
- UL standard control panel

#### Capacity Table

		Water temperature						
Model	Refrigerant	86°F 30°C	80 <sup>0</sup> F 26.7 <sup>0</sup> C	70 <sup>o</sup> F 21.1 <sup>o</sup> C	60 <sup>0</sup> F 15.6 <sup>0</sup> C	50°F 10°C		
DV 45511	R22	16.3	16.8	17.6	18.4	19.2		
PK-15FU	R404a	14.7	15.2	16.0	16.6	17.3		
PK-10FU	R22 & R404a	9.8	10.1	10.6	11.0	11.5		

- Ice capacity base on 10% blow down
 - Ice capacity is in US. Ton/24 hrs. (1 US ton = 0.907 metric ton)
 - PK-15FU use industrial open-type compressor, PK-10FU use semi-hermatic compressor.

#### Standard Ice Size

Tube Size	3/4"	1"	1 1/4"	1 1/2"	1 5/8
e Size	5/8"	7/8"	1 1/8"	1 3/8"	1 1/2

Remark : Dimension of tube size and ice size are outside diameter.

#### Dimension

Model	Α	В	С	D
PK-15FU	6' 10 <sup>3</sup> /4"	6' 75/8"	19' 10"	1
PK-10FU	7' 41/2"	6' 71/2"	17' 43/4"	1'





#### PATKOL Máquina de tubo cilíndrico para hielo

(Modelos PKU-10FU/PK-15FU)

Unidad autónoma

#### CARACTERÍSTICAS ESTÁNDAR

- Con más capacidad por su diseño adaptado al trópico
- Congelador amplio. Un elevado COP resultó en una producción a bajo costo
- El hielo bien moldeado gracias a la cortadura producida por una perforación pequeña

#### **OPCIÓN**

- Cubierta exterior en acero inoxidable
- Deposito para hielo con transportador de tornillo
- Sistema PLC
- Sello U certificado por la Sociedad Americana de ingenieros Mecánicos (ASME por sus siglas en Inglés)
- Cortadora especial para triturar el hielo
- Condensador de evaporación
- Panel de control UL estándar

### Tabla de capacidad

A. C. A.		Temperatura del agua							
Modelo	Refrigerante	86 <sup>0</sup> F 30 <sup>0</sup> C	80 <sup>O</sup> F 26.7 <sup>O</sup> C	70 <sup>0</sup> F 21.1 <sup>0</sup> C	60 <sup>O</sup> F 15.6 <sup>O</sup> C	50 <sup>O</sup> F 10 <sup>O</sup> C			
PK-10FU-S	R22 & R404a	9	9.3	9.8	10.2	10.8			
PK-10FU	R22 & R404a	10	10.3	10.9	11.4	11.9			
PK-15FU	R22	16.3	16.8	17.6	18.4	19.2			
PN-15FU	R404a	14.7	15.2	16.0	16.6	17.3			

### Tamaños estándar

Tubo cilíndrico	3/4"	1"	1 1/4"	1 1/2"	1 5/8"
Hielo	5/8"	7/8"	1 1/8"	1 3/8"	1 1/2"

#### **Dimensiones**

Modelo	Α	В	C
PK-10FU-S	7' 45/8"	6' 71/2"	10' 11 <sup>1</sup> /8'
PK-10FU	7' 45/8"	6' 71/2"	12' 103/4'
PK-15FU	6' 103/4"	6' 75/8"	18' 10"

# ICE MACHINES



#### STANDARD FEATURES

- Hygienic ice produced
- Flat and parallel surfaces no damage to product
- Ice thickness between 3 to 12 mm
- Stainless steel all parts
- High efficiency in refrigerant vertical flow of evaporator plate
- Self contained complete ice making unit in freon
- Simple and reliable operation
- Harvest conveyer available





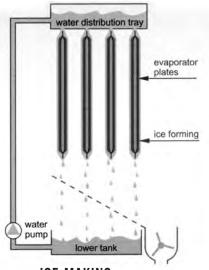
**Evaporator plate** 



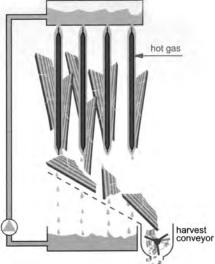
Harvest conveyor



3-12 mm. Thickness



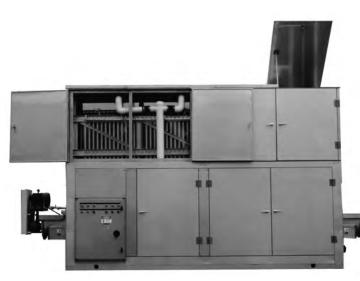
**ICE MAKING** 



**HARVESTING** 

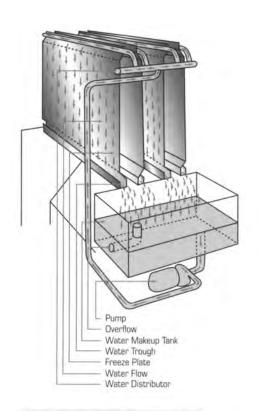






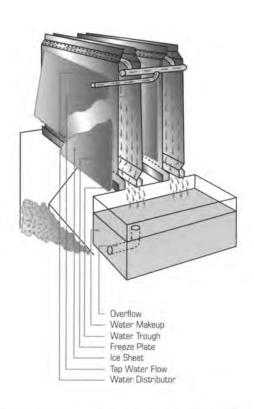
#### Plate Ice Maker

The Turbo C-line icemakers come in self-contained and remote units from 1 to 85 tons. Ice making plates are grouped vertically with ice forming on both sides in sheets from 3/16" to 1" thick. The C-line gives you dry, hard ice at low cost, chilling quicker and lasting longer. At the end of each ice making cycle, the ice is cold tempered making the ice extra dry and therefore mobile longer, requiring no extra drying apparatus. Because of this, when the ice is placed in storage it does not crust and fuse together. It's easier to handle.



#### Ice freezing cycle

Water is sprayed on TURBO's Freezing Plates. This water then flows, by gravity, over the plates, forming a freezing cycle.



#### Ice harvesting cycle

For harvesting, fresh water is sprayed on the back of the plates, releasing the ice, which then falls, by gravity, into a breaker bin where the ice is broken into selected-size pieces. TURBO's Exclusive Ice Orying Cycle is built into all units.



#### Turbo D-Line Ice Maker

The D-Line was designed as a low cost, 6-ton ice generator. It uses a modified hot gas harvest system that yields lower operational costs and uses a small amount of floor space. The ice harvests from the icemaking plates out the bottom of the unit and must be collected by a screw conveyor or storage bin (purchased separately). A programmable controller controls all functions of the icemaker. A 3-position switch located on the main electrical panel controls ice thickness. The plate type ice is clear and dense. It is the preferred solution for many applications.



#### **D-Line Specifications**

#### Model Number DF-6-XX U.S. Overall Dimensions (with legs) 87" L x 53-1/2" W x 88" H 87" L x 53-1/2" W x 64" H Shipping Dimensions (legs ship loose) Shipping Weight 3,200 lbs. 3,750 lbs. Operating Weight Refrigerant Charge 40 lbs. R-22 Water-Cooled Air-Cooled 94 lbs. R-22 Oil Suniso 3GS or equivalent Oil Charge. 152 ounces Nominal Capacity (U.S. tons per day) 6.8 40°F Water 50°F Water 6.4 6.0 60°F Water 70°F Water 5.7 80°F Water 5.4 Make-Up Water 28 GPM @ 6.5 PSIG Make-Up Water Connection 1" FPT Condenser Water Connections 2" FPT Inlet/Outlet Condenser Flow Rate 38 GPM Total FLA (230V/460V) 67.1/33.6 Water-Cooled (SC) See below for cooling tower information 87.6/43.8 Air-Cooled (SCA)

Compressor (Nom. HP/KW) FLA (230V/460V)	30/20.3 67.8/33.9
Water Pump (HP/KW)	1.0/1.2
FLA (230V/460V)	3.0/1.5

#### Cooling Tower for Water-Cooled Use (78°F Wet Bulb, 85°F EWT/95°F LWT) **Dimensions** 50-1/4" x 35-1/2" x 51-7/8" Shipping Weight 360 lbs. 670 lbs. Operating Weight Tower Fan 3/4 HP/1.3 KW Ean El V (330//VEU/V 20/15

Tall FLA (2007/4007)	0.0/1.0
Tower Pump	
Flow	38 GPM
TDH (minimum)	40 feet
HP/KW	1/2/0.5
Pump FLA (230V/460V)	1.7/0.8
Connections (EDT)	2" Suction/1-1/2" Discharge

#### Air-Cooled Condenser (100°F Ambient, 120°F SCT)

Number of Fans/HP/KW	2/1-1/2/4.2
FLA Total (230V/460V)	25.6/12.8
Inlet Connection	1-5/8" ODS
Outlet Connection	1-1/8" ODS
Shipping Weight	465 lbs.
Operating Weight	525 lbs.

Receiver Specifications

10-3/4" x 36" Dimensions (diameter/length) 45 lbs. Shipping Weight

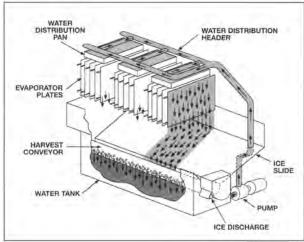
Correction	Factors	for Other	Condensing	Temperatures
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	100°F	105°F	110°F	115°F	120°F
Capacity (U.S. tons per day)	1.02	1.00	0.97	0.94	0.91
KW	0.95	1.00	1.10	1.14	1.19









#### **TIG Series Specifications**

SELF-CONTAINED R-22 FREON MODELS

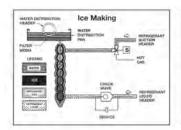
Neminal Ice Capacity	Model	Refrigerati	in Represel	Overall	Operating	Shipping	Compressor	Water Pump	Evaporative	Fredwater	FLA	
US Time (24 hrs)	Number	Tons	KW	LaWaH Inches	Weight Pounds	Weight. Pounds	Mater Horsepower	Horsepower	Fan (Pump)	Flow GPM	Ampa 6 230/3/60	
18.0 18.0 18.0	TIG-18-SCE TIG-18-SCER TIG-18-SCER TIG-18-SCAR	243 243 243 243	85.4 85.4 85.4	142 x 94 x 115 278 x 94 x 117 142 x 94 x 115 142 x 94 = 115	11,100 15,500 10,500 10,500	9,000 13,100 8,400 8,400	50 50 50 50	1.5 1.5 1.5 1.5	3 (3/4)	3.0 3.0 3.0 3.0	141,6 133,6 141,6 141,6	
21.0 21.0 21.0 19.0	TIG-21-SC TIG-21-SCE TIG-21-SCER TIG-21-SCAR	32.4 32.4 32.4 32.4	113.9 113.9 113.9 113.9	142 x 94 x 115 276 x 94 x 117 142 x 94 x 115 142 x 94 x 115	15,600 21,600 14,900 14,900	12,500 17,900 11,800 17,800	60 60 60 60	1.5 1.5 1.5 1.5	6-(3/A)	4.0 4.0 4.0	105.6 105.6 105.6 105.6	
33.0 33.0 33.0 30.0	TIG-33-SC TIG-33-SCER TIG-33-SCER TIG-33-SCAR	48.6 48.6 48.6 48.6	170.9 170.9 170.9 170.9	167 x 94 x 115 351 x 94 x 117 187 x 94 x 115 187 x 94 x 115	23,400 31,500 22,400 22,400	18,200 25,400 17,300 17,300	100 100 100 100	201.5HP 201.5HP 201.5HP 201.5HP	10 (1)	8.0 8.0 6.0 6.0	245.4 003.4 265.4 265.4	
43.0 43.0 43.0	TIG-43-SC TIG-43-SCE TIG-43-SCER	64.8 64.8	227.8 227.6 227.8	265 x 94 x 117 365 x 94 x 117 258 x 94 x 117	30,000 38,700 28,900	23,700 33,400 22,500	2 0 60HP 2 0 60HP 2 0 60HP	2@1,5HP 2@1,5HP 2@1,5HP	10 (1-1/2)	7.0 7.0 7.0	325.2 386.2 325.2	
64.0 64.0	TIG-64-SCER	97.3 97.3	342.1 342.1	288 x 94 x 117 288 x 94 x 117	44,100	34,300	2 0 100HP 2 0 100HP	3015HP 3015HP	- N/A	11,0	518 518	
85.0 85.0	TIG-85-SCER	129.0	453,6 463,6	348 × 94 × 117 348 × 94 × 117	85,500 83,600	43,100	2 @ 125HP 2 @ 125HP	3.03HP	N/A	14,0 14,0	651	

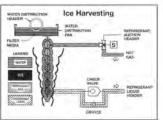
#### **Turbo TIG and TIGAR Ice Makers**

The TIG (R-22) and TIGAR (ammonia) series are industry work-horses. Remote or completely packaged units are available with capacities to 250 tons of ice per day. Ice making plates are grouped vertically with ice forming on both sides in sheets from 3/16" to 1/2" thick. The ice has an internal quality that results in a clear, hard ice. Self-contained units provide you with simple, low cost installation. They are wired, charged with refrigerant and fully tested. You need only to connect your water and power sources. Continuous design improvements have made this the most efficient, durable and flexible ice producer available.

#### **FEATURES:**

- Manufactured in strict accordance with USDA standards
- TIG/TIGAR series uses a hot gas defrost
- Inlet water is chilled by the ice fines generated in the ice making process
- Stainless steel delivery conveyor and water pumps
- PLC-based control system for easy operator interface and control
- Easy access to all components for maintenance
- Insulated enclosure for indoor or outdoor placement
- Multi-section unit allows for independent operation of separate sections
- Water and energy efficient with hot gas harvest





#### **TIGAR Series Specifications**

REMOTE AMMONIA ICE MAKERS

Nominal Icu Capacity US Ton (24 hrs)	Model Number	Florigeration Tons	Ammonia Flow GPM	Overall Dimensions L I W s H inches	Shipping Weight Pounds	Water Pump Horsepower	Foodwater Flow GPM	FLA Amps 6 230/3/80
26	TIGAR - 25	27.5	12	73 x 94 x110	6,900	1.5 HP	4	12.6
50	TIGAR - 50	75.0	24	119 x 94 x 110.	11,500	2 8 1.5 HP	8	16.2
75	TIGAR - 75	112.5	36	183 a 94 a 110	17,300	3 III 1.5 HP	13	22.8
100	TIGAR - 100	160.0	-48	211 x 94 x 110	23,000	4.0 1.5 HP	17	27.4

with remote ammonis high elde retrigeration equipment. • Standard conveyor and water pur twiats are stainless steel. • Standard screw conveyor size is 9". • Harvest conveyor otor is 2hp. . Dedicated ammonia high sides are available, please consult the factory

FEEDWATER TEMPERATURES: 35°F 40°F 50°F 00°F 70°F 80°F 90°F ICE CAPACITY MULTIPLIERS 1.17 1.63 1.06 1.00 0.944 0.895 0.851

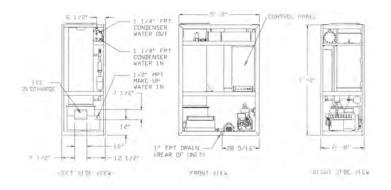




### **Vogt Tube Ice Machines**

#### **MODELS AVAILABLE**

■ P112 ■ P24A/ P24F ■ P34AL ■ P34AL-15 ■ P118 ■ P24AL ■ P18AL ■ P24 FL ■ P34FL ■ P18XT ■ P34A/P34F ■ DX11

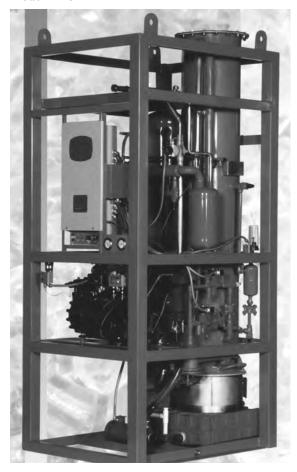


					SPEC	IFICATIO	NS					
		MODEL	P118-1			MODEL F	118-1 1	/4"		MODEL F	118-1 1	2"
	CAPACITY	KWHPER	11	MENTS (GPM)	CAPACITY	KWH PER		VATER MENTS (GPM)	CAPACITY	KWH PER		VATER MENTS (GPM)
WATER TEMPERATURE	TONS PER 24HRS	100 (.BS	ICE MAKING	CONDENSER	TONS PER 24HRS	100 LBS	ICE MAKING	CONDENSER	TONS PER 24HRS	100 LBS	IGE MAKING	CONDENSE
90 "F	4.6	3.44	0.90	68	4.2	3.71	0.84	68	3.95	3.79	0.83	68
80 °F	5.1	3.23	0.94	25	4.6	3.50	0.89	25	4.35	3.58	0.88	25
70 °F	5.5	2.92	1.00	15	5	3.15	0.94	15	4.75	3.23	0.93	15
60 °F	5.9	2.73	1.04	11	5.4	2,96	0.99	11	5.05	3,02	0.98	11
50 °F	6.2	2.51	1.10	8	5.6	2.74	1.05	8	5.35	2.80	1.04	8
WEIGHT			OPE	RATING: 2,9	75 LBS (1	350 KG)	S	HIPPING: 3,	200 LBS (	1451 KG)		
STANDARD ELECTRICAL				66.9 F.L./	WATER	COOLED	76	9 F.L.A. AIR	COOLED			
REQUIREMENTS		208/2	30 VOLT	3 PHASE 60	HERTZ (C	PTIONAL	ELECTR	ICAL ARRAN	NGEMENT	SONREC	QUEST)	
STANDARD			15 H.P. (I	HIGH EFFICI	ENCY, EN	ERGY SA	VING CO	PELAND DIS	CUS CON	PRESSO	R)	
GONDENSING		STANDA	5000		77.000,000			OMPRESSO CONDENS			DLED TUI	BE
let pize	CYLI	NDER 7/8	"DIAX1	"LONG	CYLIN	NDER 1 1/	B" DIA X	1" LONG	CYLIN	NDER 1 3/	B" DIA X	"LONG
ICE SIZE		CRI	JSHED IC	CE 3/16" TO 1	/4" THICK	CAN BE	PRODUC	ED WITH MO	DIFICATION	ON OF CU	TTER	
NOTE	CAPACITY BA	SED ON AMBI	ENT (AIR) TEN	MPERATURE OF 9	) "F		FOR CRUSH	ED ICE MULTIPLY	CAPACITY BY	1 D4 AND KWH	BY 0.96	
	MAKE-UP WAT			NWO				TY IS 5% LOWER F				
	MAKE-UP WAT KWH BASED C	TER INCLUDES ON BOHZ OPER	S 20% BLOWE				ICE CAPACIT		OR OPERATIO	N ON 50 HERT	Z CURRENT	9

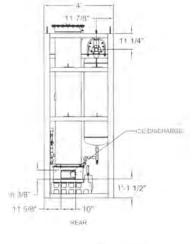
Vogt reserves the right to change designs and specifications without notice.

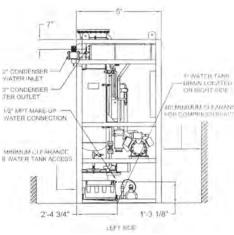


#### Model P 18XT

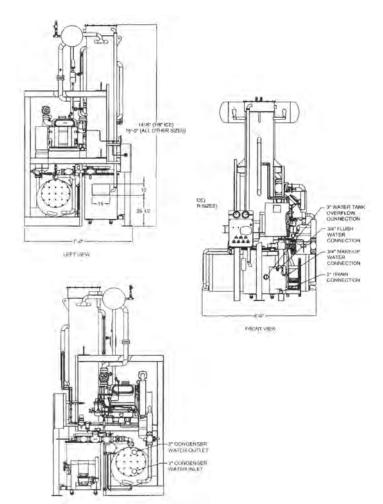




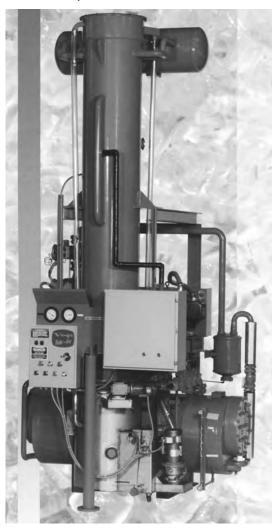




					SPEC	IFICATIO	NS					
		MODEL	P18XT-1	**	1	MODEL P	18XT-1 1	1/4"	MODEL P18XT-1 1/2"			
	GAPACITY	KWH PER	The second secon	VATER MENTS (GPM)	CAPACITY	KWH PER		WATER REQUIREMENTS (GPM)		KWH PER		VATER MENTS (GPM
WATER TEMPERATURE	TONS PER 24HRS	100 LBS	ICE MAKING	CONDENSER	TONS PER 24HR5	100 LBS	ICE MAKING	CONDENSER	TONS PER 24HRS	100 LBS	ICE MAKING	CONDENSE
90 °F	8.30	3.15	1.93	110	7.89	3.15	1.74	110	7,25	3,56	1.68	110
80 "F	9.15	3.03	2.14	34	8.60	3.16	1.93	34	8.00	3.42	1.86	34
70 °F	10.00	2.84	2.35	17	9,05	3.18	2.12	17	8.75	3.21	2.04	17
60 "F	10.30	2.58	2.42	12	9.52	2.19	2,16	12	8.95	2.92	2.09	12
50.°F	10.60	2.30	2.49	9.5	9.73	2.20	2.21	9.5	9,15	2.60	2.14	9.5
WEIGHT			OPE	RATING: 4,9	00 LBS (2	223 KG)		SHIPPING: 4,	800 LBS (	2177 KG)		
STANDARD				113.1 F.L.A	A WATER	COOLED	130	0.1 F.L.A. AIF	COOLED			
REQUIREMENTS		208/2	30 VOLT	3 PHASE 60	HERTZ (C	PTIONAL	ELECTR	RICAL ARRAN	GEMENT	S ON REC	QUEST)	
STANDARD			30 H.P. (F	HIGH EFFICI	ENCY, EN	ERGY SA	VING CO	PELAND DIS	CUS CON	PRESSO	R)	
CONDENSING		STANDAR			77.7P			OMPRESSO D CONDENS			DLED TU	BE
ICE SIZE	CYI	LINDER 7/8	"DIAX 1"	LONG	CYL	INDER 1 1/8	8" DIA X 1"	LONG	CYL	INDER 1 3/8	8" DIA X 1"	LONG
July Sherr		CRI	JSHED IC	E 3/16" TO 1	/4" THICK	CAN BE I	PRODUC	ED WITH MC	DIFICATION	ON OF CU	TTER	
				MPERATURE OF BO	J"F			ED ICE MULTIPLY				
	MAKE-UP WAT	- 4 3-117	100000000000000000000000000000000000000	OWN				TY IS 5% LOWER F				
	KWH BASED C	N BOHZ OPER	ATION				CAPACITY S	SHOWN IS THE AVE	RAGE IIndividu	al machines ma	ay yary by + 5	190



#### Model P24 A/F



		SPI	ECIFICATIONS								
	MODEL P	24A (Ammonia R	efrigerant)	MODEL	P24F (R-22 Refr	igerant)					
WATER	STANDARD CAPACITY, TONS PER 24 HOURS										
TEMPERATURE	7/8" DIA. ICE	1 1/8" DIA. ICE	1 3/8" DIA, ICE	7/8" DIA, ICE	1 1/8" DIA. ICE	1 3/8" DIA. ICE					
80 °F	22.9	26.0	19.3	18,8	20.2	18.4					
70 °F	24.3	27.6	20.6	20.1	21.4	19.7					
60 °F	25.9	29.4	22.1	21.7	22.7	21.2					
50 °F	27.7	31.5	23.7	23.5	24.2	23.0					
WEIGHT (LBS)	OPERATING: 7,150 SHIPPING: 5,800	OPERATING: 7,700 SHIPPING: 6,200	OPERATING: 7,500 SHIPPING: 6,000	OPERATING: 7,150 SHIPPING: 5,800	OPERATING: 7,700 SHIPPING: 6,200	OPERATING: 7,500 SHIPPING: 6,000					
STANDARD ELECTRICAL		1, 2, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,	Taller of a North and Control of the	CONTROLS: 230 V RANGEMENTS ON	Contract Con						
		Y TABLE, TONS		The second second second	Y TABLE, TONS						

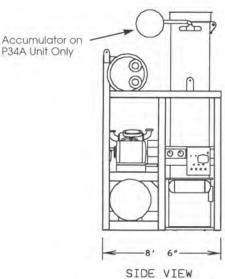
1.00	(AT SUC	TION TE	MPERA	TURE OF)	(AT SUCTION TEMPERATURE OF)						
1	5			15			5		15		
7/8"	1 1/8"	1 3/8"	7/8"	1 1/8"	1 3/8"	7/8"	1 1/8"	1 3/8"	7/8"	1 1/8"	1 3/8
26.5	30.5	22.9	18.9	21.1	15.6	22.0	24.3	21.8	15.3	16.6	14.8
28.1	32.3	24.3	20.1	22.5	16.6	23.5	26.0	23.3	16.4	17.8	15.9
29.8	34.4	26.0	21.5	24.0	17.9	25.3	27.9	25.0	17.8	19.1	17.2
31.8	36.7	27.9	23.2	25.8	19.3	27.3	30.0	27.1	19.3	20.8	18.6
	26.5 28.1 29.8	5 7/8" 1 1/8" 26.5 30.5 28.1 32.3 29.8 34.4	5 7/8" 1 1/8" 1 3/8" 26.5 30.5 22.9 28.1 32.3 24.3 29.8 34.4 26.0	5 7/8" 1 1/8" 1 3/8" 7/8" 26.5 30.5 22.9 18.9 28.1 32.3 24.3 20.1 29.8 34.4 26.0 21.5	5         15           7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"           26.5         30.5         22.9         18.9         21.1           28.1         32.3         24.3         20.1         22.5           29.8         34.4         26.0         21.5         24.0	7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"           26.5         30.5         22.9         18.9         21.1         15.6           28.1         32.3         24.3         20.1         22.5         16.6           29.8         34.4         26.0         21.5         24.0         17.9	5         15           7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"           26.5         30.5         22.9         18.9         21.1         15.6         22.0           28.1         32.3         24.3         20.1         22.5         16.6         23.5           29.8         34.4         26.0         21.5         24.0         17.9         25.3	5         15         5           7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"           26.5         30.5         22.9         18.9         21.1         15.6         22.0         24.3           28.1         32.3         24.3         20.1         22.5         16.6         23.5         26.0           29.8         34.4         26.0         21.5         24.0         17.9         25.3         27.9	5         15         5           7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         1 1/8"         1 3/8"           26.5         30.5         22.9         18.9         21.1         15.6         22.0         24.3         21.8           28.1         32.3         24.3         20.1         22.5         16.6         23.5         26.0         23.3           29.8         34.4         26.0         21.5         24.0         17.9         25.3         27.9         25.0	5         15         5           7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 5.3         22.0         24.3         21.8         15.3         28.1         32.3         24.3         20.1         22.5         16.6         23.5         26.0         23.3         16.4         29.8         34.4         26.0         21.5         24.0         17.9         25.3         27.9         25.0         17.8	5         15         5         15           7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"         1 3/8"         7/8"         1 1/8"

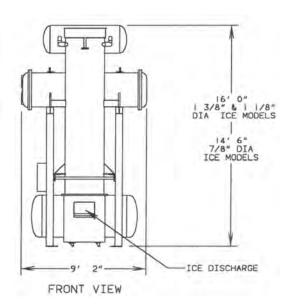
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					SF	ECIF	ICATIO	NS					
MA.	4	MC	DEL P34	A (AMM	ONIA REP	RIGER	RANT)		MODEL	P34F (	REFRIGE	RANT 2	(2)
	-		CAPACIT	Y, TON	S PER 24	HOUR	CAPACITY, TONS PER 24 HOURS						
		US	Metric	US	Metric	US	Metric	US	Metric	US	Metric	US	Metric
Water Temperature		1 3/8" Dia. Ice		1 1/8" Dia. Ice		7/8" Dia. Ice		1 3/8	Dia. Ice	1 1/8	Dia. Ice	7/8" Dia. id	
85 F	29.4°C	36.0	32.6	39.0	35.3	37.0	33.5	37.0	33.5	42.0	38.1	38.0	34.4
75°F	23.8°C	38.0	34.4	41.5	37.6	39,0	35.3	39.0	35.3	44.0	39.9	40.0	36,3
65°F	18.3°C	40.0	36.3	44.0	39.9	41.0	37.2	41.0	37.2	47.0	42.6	42.0	38.1
55°F	12.8°C	42.5	38.5	47.0	42.6	43.5	39.5	43.5	39.5	50.0	45.3	44.0	39.9
Ope	eight rating pping	0.000	s/10500 Kg s/9750 Kg		os/10500 Kg os/9750 Kg	2000	lbs/10200 Kg lbs/9480 Kg		bs/10930 Kg bs/9890 Kg	100	os/10930 Kg os/9890 Kg	M. Tarana and an artist of the	
Elec	ndard ctrical rements				(Ot	Contr	er: 460 volt, ols: 230 volt trical require	1 phase	60 hertz	ned)			
Cond	ndard densing Jnit		125 H	P Compr	ressor (Amn		d Tube, Wate	er Cooled			essor (R-22	ý	
-	7		Make Up: 1* FPT										
	ater ections						2" FPT						
						Co	indenser in	let and	outlet: 5"				
			C	ompres	sor Cooling	g Inlet a	and Outlet:	one 3/4	" FPT Inlet	, two 1/2	2" FPT Ou	llets	
						W	ater Tank C	verflow	3" FPT				
	E: Capacit				air) tempe	rature.			45 KW	H per to	n (P34A)		

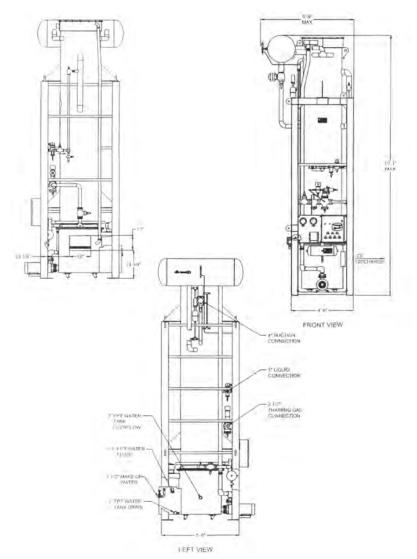
Factory Mutual Approved USDA Approved

NOTE: Vogt reserves the right to change designs and specifications without notice.

Refrigerant Charge Not Included Covered by one or more U.S. patents







#### Model P34 AL-15



	DIA, ICE		AL-15 (A			300								
		STAN	DARD C	APACITY										
				a acit	STANDARD CAPACITY, TONS PER 24 HOURS									
	12.2	7/8" DIA, ICE				1 1/8" DIA. ICE			1 3/8" DIA. ICE					
	73.2			70.4			53.9							
76.0			73.6			56.6								
79.1			77.1			59.5								
82.5			80.9			62.7								
OPERATING: 15,400 SHIPPING: 11,700			OPERATING: 16,200 SHIPPING: 12,300			OPERATING: 16,100 SHIPPING: 12,000								
230 V, 3P, 60 Hz - 460V, 3P, 60 Hz - 400V, 3P, 50 Hz (OPTIONAL ELECTRICAL ARRANGEMENTS ON REQUEST)														
C	PACITY 1	ABLE,	TONS PE	R 24 HOL	JRS (AT	SUCTIO	NTEMPE	RATUR	E <sup>(1)</sup> F)					
0			5			15		20						
1 1/8	1 3/8"	7/8"	1 1/8"	1 3/8"	7/8"	1 1/8"	1 3/8"	7/8"	1 1/8"	1 3/8				
8 91.7	71.5	83.1	81.6	63.1	61.7	58.0	44.0	48.3	44.3	33.2				
9 95.5	74.7	86.1	85.1	66.0	64.3	60.8	46.3	50.5	46.5	35.0				
2 99.6	78.2	89.4	88.9	69.3	67.1	63.9	48.7	53.0	49.0	36.9				
.8 104.0	82.1	92.9	93.1	72.8	70,2	67.3	51.5	55.6	51.8	39.2				
	CA 0 0 3" 1 1/8" .8 91.7 .9 95.5 .2 99.6 1.8 104.0	82.5  OPERATING: 15,400 SHIPPING: 11,700  ((CAPACITY 1 0 1 1 3/8" 1 1 3/8" 1 1 3/8" 7 1.5  .9 95.5 74.7  .2 99.6 78.2  1.8 104.0 82.1	82.5  OPERATING: 15,400 SHIPPING: 11,700  230 V (OPTIONA  CAPACITY TABLE,  0  " 1 1/8" 1 3/8" 7/8"  8 91.7 71.5 83.1  .9 95.5 74.7 86.1  .2 99.6 78.2 89.4  1.8 104.0 82.1 92.9	82.5  OPERATING: 15,400 SHIPPING: 11,700  230 V, 3P, 60 H: (OPTIONAL ELECTE  CAPACITY TABLE, TONS PE  0	82.5 80  OPERATING: 15,400 SHIPPING: 11,700  230 V. 3P, 60 Hz - 460V, 3 (OPTIONAL ELECTRICAL ARK  CAPACITY TABLE, TONS PER 24 HOL  0 5  " 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8"  .8 91.7 71.5 83.1 81.6 63.1 .9 95.5 74.7 86.1 85.1 66.0 .2 99.6 78.2 89.4 88.9 69.3 1.8 104.0 82.1 92.9 93.1 72.8	82.5 80.9  OPERATING: 15,400 OPERATING: 16,200 SHIPPING: 11,700  230 V, 3P, 60 Hz - 460V, 3P, 60 Hz -	82.5 80.9  OPERATING: 15,400 SHIPPING: 12,300  230 V. 3P, 60 Hz - 460V. 3P, 60 Hz - 400V. 3F  (OPTIONAL ELECTRICAL ARRANGEMENTS ON  CAPACITY TABLE, TONS PER 24 HOURS (AT SUCTION  0 5 15  "1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8" 7/8" 1 1/8"  .8 91.7 71.5 83.1 81.6 63.1 61.7 58.0  .9 95.5 74.7 86.1 85.1 66.0 64.3 60.8  .2 99.6 78.2 89.4 88.9 69.3 67.1 63.9  1.8 104.0 82.1 92.9 93.1 72.8 70,2 67.3	82.5 80.9  OPERATING: 15,400 OPERATING: 16,200 SHIPPING: 11,700  230 V. 3P, 60 Hz - 460V. 3P, 60 Hz - 400V. 3P, 50 Hz  (OPTIONAL ELECTRICAL ARRANGEMENTS ON REQUES:  CAPACITY TABLE, TONS PER 24 HOURS (AT SUCTION TEMPE  0 5 15  3" 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8"  8 91.7 71.5 83.1 81.6 63.1 61.7 58.0 44.0  9 95.5 74.7 86.1 85.1 66.0 64.3 60.8 46.3  2 99.6 78.2 89.4 88.9 69.3 67.1 63.9 48.7	82.5 80.9 6.0  OPERATING: 15,400 OPERATING: 16,200 OPERATING: 11,700 SHIPPING: 12,300 SHIPPING: 12,300 SHIPPING: 11,700  230 V. 3P, 60 Hz - 460V, 3P, 60 Hz - 400V 3P, 50 Hz (OPTIONAL ELECTRICAL ARRANGEMENTS ON REQUEST)  CAPACITY TABLE, TONS PER 24 HOURS (AT SUCTION TEMPERATUR!  0 5 15  3" 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8" 7/8"  8 91.7 71.5 83.1 81.6 63.1 61.7 58.0 44.0 48.3  9 95.5 74.7 86.1 85.1 66.0 64.3 60.8 46.3 50.5  2 99.6 78.2 89.4 88.9 69.3 67.1 63.9 48.7 53.0  1.8 104.0 82.1 92.9 93.1 72.8 70,2 67.3 51.5 55.6	82.5 80.9 62.7  OPERATING: 15,400 OPERATING: 16,200 OPERATING: 16,100 SHIPPING: 11,700  230 V. 3P, 60 Hz - 460V. 3P, 60 Hz - 400V. 3P, 50 Hz (OPTIONAL ELECTRICAL ARRANGEMENTS ON REQUEST)  CAPACITY TABLE, TONS PER 24 HOURS (AT SUCTION TEMPERATURE OF)  0 5 15 20  3" 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8" 7/8" 1 1/8" 1 3/8" 7/8" 1 1/8"  8 91.7 71.5 83.1 81.6 63.1 61.7 58.0 44.0 48.3 44.3  9 95.5 74.7 86.1 85.1 66.0 64.3 60.8 46.3 50.5 46.5  2 99.6 78.2 89.4 88.9 69.3 67.1 63.9 48.7 53.0 49.0  1.8 104.0 82.1 92.9 93.1 72.8 70,2 67.3 51.5 55.6 51.8				

Vogt reserves the right to change designs and specifications without notice



#### North Star Flake Ice Machines

An efficient and economical choice for cooling purposes. These machines are simple to install and operate with minimal maintenance requirements. Available in sizes from 3 to 53 tons per 24 hours.

#### STANDARD FEATURES

- Double-walled, stationary evaporator
- Available with either a Stainless steel or solid carbon steel freezing surface
- Safety features include mechanical load limit, emergency stop, jog, inspection hatch safety switches
- Available for shipboard installation to produce seawater ice
- Polyurethane insulation
- Attached accumulator for complete gas liquid refrigerant separation
- Patented drip shield
- Stainless steel water make-up tank and ice removal tools



MODEL	MOTOR DRIVE	PUMP	CAPACITY	DIMENSIONS W x L x H	DOMESTIC WEIGHT	EXPORT WEIGHT	VOLUME
5SS/	1/4 HP	1/30 HP	3.0/ Tons	25"x38"x44"	550 lbs	650 lbs	60 ft <sup>3</sup>
	0.19 KW	0.03 KW	2.7/ MT	63.5x96.5x119 cm	250 kg	295 kg -	1.7 m3
10SS/CS	1/3 HP	1/20 HP	4.7/6.0 Ton	32"x48"x45"	1,350 lb	1,500 lbs	70 ft <sup>3</sup>
	0.25 KW	0.04 KW	4.3/5.4 MT	81.3x121,9x114.3 cm	614 kg	682 kg	2.0 m3
20SS/CS	1/2 HP	1/2 HP	11.4/14.0 Tons	56"x83"x51"	3,800 lbs	4,000 lbs	240 ft <sup>3</sup>
	0.38 KW	0.38 KW	10.3/12.7 MT	142.2x210.8x129.5 cm	1,727 kg	1,818 kg	6.8 m3
40SS/CS	3/4 HP	1/2 HP	19.7/22.8 Tons	56"x83"x51"	5,200 lbs	5,700 lbs	326 ft <sup>3</sup>
	0.56 KW	0.38 KW	17.9/20.7 MT	142.2x210.8x190.5 cm	2,364 kg	5,700 kg	9.2 m3
60SS/CS	1 HP	1/2 HP	29.8/38.0 Tons	76"x107"x81"	8,100 lbs	8,500 lbs	510 ft <sup>3</sup>
	.75 KW	0.38 KW	27.0/34.5 MT	193x271.8x205.7 cm	3,632 kg	3,864 kg	14.4 m3
90SS/CS	1½ HP	1/2 HP	41.0/53.5 Tons	76"x109"x105"	10,500 lbs	11,200 lbs	645 ft <sup>3</sup>
	1.13 KW	0.38 KW	37.2/48.5 MT	193x276.9x266.7 cm	4,773 kg	5,091 kg	18.3 m3

<sup>\*</sup> Capacity in 2,000 pound tons (909 kg) per 24 hours with -25°F (-32°C) evaporator and 60°F (16°C) water supply temperatures, 1/16" (1.5 mm) ice thickness and ammonia refrigerant.